



# Standard Testing Table



Standardized Testing Procedures	QT500		QT502		QT504		QT507		QT508		Sorting		RecyClability	
	(oven test)	comments	(sink/float test)	comments	(glue separation)	comments	(label inks)	comments	labels and adhesives	comments	(RecyClass Protocol)	comments	EPBP Protocol	comments
Material (PET grades, copolyesters, etc.)											x	evaluation per case	Route 2 (25, 50%)	depending on market penetration
Colours											x	in case of dark colors		
Barrier	x	when in label/sleeve											Route 1 (25%)	when in resin
Additives	x												Route 1 (25%)	
Closure			x				x	when decorated						
Liners, valves, seals			x											
Labels	x				x		x	when printed	x		x	in case coverage or colors are outside the reccomendations		
Sleeves			x				x	when printed			x			
Tamper Evidence Wrap	x		x		x		x	when printed						
Adhesives	x	when in the label			x				x				Route 1 (25%)	addition
Inks	x						x						Route 1 (25%)	
Direct printing	x						x						Route 1 (25%)	

Label should be tested transparent clear and white, without printing

Innovative bottle design challenging the guidelines should be tested at industrial scale or by applying innovative testing protocols, able to capture the potential negative impacts.