



## Positive Glue list

EuPR has investigated which hotmelts for labels are favourable for mechanical recyclers.

At standard washing conditions we have tested the removal of the hotmelts

The classification Good and Acceptable have the following meaning:

Good : Glue removal > 90% (wt)

Acceptable : 60% < Glue removal < 90%

We hope this information can contribute to improve the Design for recycling,  
which finally improves the qualities and reduce the costs for recycling

## The results

Producer	Type	Results
National Starch	NS 034 -1418	acceptable
National Starch	NS 7971-88-4	good
Beard & adams	BAM 659	good
CECA	Ceca TEM 920	acceptable
CECA	Ceca XT 20003	acceptable
Henkel	Q 4433-21	good
Henkel	Euromelt 325-21	good
Henkel	Q 4466-22	acceptable
Henkel	Optal A174021-21	good
Signacoll	7170	good